



Montana Tactical Firearms Instruction, Inc.

Next Steps Part 1 & Part 2 *“Draw, Shoot and Clear”*

The Next Step In Training Just for Women!

Updated: March 12, 2026

Welcome!

Thank you for choosing Montana Tactical Firearms Instruction Inc. (MTFI) for your training needs. We are excited that you have taken the next step as a responsible and safe firearms owner to learn the necessary skills to help equip you. “Train and Carry!” is our motto. Please take the time to thoroughly read this document prior to attending this class and don’t hesitate to reply to Trish with questions or concerns.

Course Fee - **\$125** per participant, per course - **Part 1 & Part 2 are two separate courses.**

Classroom Location:

MTFI Regional Training Center
112 West Farm Road, Three Forks, MT 59752

Course Times:

Part 1 begins at 9:00am to 12:00pm
Part 2 begins after lunch at 1:00pm to 4:00pm

Course Prerequisite:

Successful completion of a previous Basic Pistol Course

Draw, Shoot and Clear (DSC) Course Description:

This is a non-intimidating, fun training class. It is broken down into two (3) hour classes designed to teach you aspects of the “Draw” and safe “Re-holstering” techniques. with unloaded firearms. A “training holster” for this class refers to a hip holster which is worn outside the waistband on the strong side and securely attached to a belt.

We will learn how to clear malfunctions and set up malfunctions with dry practice using dummy rounds. (If you do not have dummy rounds, we will have some you may use.)

Finally, in Part 2 you will learn how to train with purpose using specific drills along with assessing your target.

Your training day will look something like this:

PART 1

Dry Practice

- 🔫 *Reviewing safety rules*
- 🔫 *Gear check prior to dry practice*
- 🔫 *Learning what works and what doesn't*
- 🔫 *Drawing from a holster and returning to the holster with and without a cover garment*
- 🔫 *Malfunction clearing*
- 🔫 *Setting up malfunctions for your own dry practice*

PART 2

Live Fire Drills

- 🔫 *Starting with Dry fire drills we will put all the pieces together on the range.*
- 🔫 *Next we will add live fire drills and work step by step to create a story on the target.*
- 🔫 *You will learn to assess your target to make necessary adjustments.*
- 🔫 *You will refine and repeat until you are consistent with your fundamentals.*
- 🔫 *Every class is different and works at a different pace. If time permits, you will learn multiple drills to take with you so you can drill with purpose.*

What equipment should you bring to this course?

- ☑ 1. Please be sure to have a holster that can be worn outside the waistband on your strong side, preferably made of Kydex material, or leather, fitted securely with a sturdy belt, or a secure clip that does not allow the holster to become loose from your waistband. **No BlackHawk SERPA holsters.**
- ☑ Bring a cover garment that is open in the front.
- ☑ 3. Round count: 150 - 200 rounds of quality practice ammo. Please do not bring hand loaded rounds to the class.
- ☑ 4. Semi-Auto handgun - three (3) magazines and a magazine holder. **The Sig Sauer 320 is not permitted on our gun range due to safety concerns.**
- ☑ Revolvers - at least 3-5 speed loaders or strips and carriers/pouches.
- ☑ Eye protection & Ear protection
- ☑ Brimmed cap (especially for sun and to protect you from flying brass)
- ☑ Hydration, snacks, sun block (Lunch if staying for both courses)
- ☑ Dress in layers preferably a zip front jacket or be able to tuck your clothing in your pants for easy access to your gun when drawing from your holster. Dress for appropriate weather and wear comfortable shoes.

A Special Note:

We suggest no loose fitting or low-cut tops to protect your neck and chest area from hot spent casings.

MTFI Refund Policy:

If you are unable to attend the course date you had signed up for, your deposit may be applied to another instruction date or course, but must be redeemed within **six (6) months** of the course date you originally planned to attend.

There are no refunds for courses that you could not attend; however, if the course is cancelled by MTFI, then you will be refunded in full.

Snakes:

Encounters with poisonous and dangerous rattlesnakes are a real possibility during warm weather. Please be aware of your surroundings and listen for the rattle or buzzing sound these snakes may make. If you encounter a rattlesnake, calmly advise MTFI Staff and others in close proximity, so that this concern may be addressed safely.

Directions to the MTFI Regional Training Center

- 🚗 Do not use Google Maps to find the Training Center, as it will send you to several wrong locations.
- 🚗 Traveling east or west on US I 90, take Exit 274.
- 🚗 You will see the Exxon Town Pump truck stop just south of the overpass and a green street sign for “West Farm Road”.
- 🚗 Turn right onto West Farm Road and travel for 1 mile to the MTFI Regional Training Center.

Please feel free to contact me with any questions or concerns.

We are looking forward to seeing you!

Ms. Trish Reiss

MTFI Lead Female Instructor

NRA Certified Firearms Instructor

Montana State Licensed Firearms Instructor

USCCA Certified Firearms Instructor

Armed Women of America – Director/Chapter Leader & Trainer

Phone: (518) 755-1819 (*texting or email is the best way to reach me*)

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Sheriff's Lieutenant, Salvador Navarro (Ret.)

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